

Work Order ID 56637

March 3, 2010 9:03:34 AM



Page 1

Item ID: DSI 9410-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Step Modification

Start Date: 3/03/10 Start Qty: 1.00



Cust Item ID:

Required Date: 3/03/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

DSI 9410

B

100

0.00



DC

Document Control

Memo

Photocopy bluefile & type labels per PPP DSI 9410-011
CHG002

0.00

8/10/03/03 *8/10/03/03*

8/10/03/03

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

10-3-3 *sl*

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

8/10/03/03

(sl)

Work Order ID 56637

March 3, 2010 9:03:35 AM



Page 2

Item ID: DSI 9410-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Step Modification

Start Date: 3/03/10 Start Qty: 1.00



Cust Item ID:

Required Date: 3/03/10 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: Date: Tooling: Date:

Stop



QC: Date: SPC (Y/N): Date:

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00



Packaging

Memo

0.00

Identify and pack for shipping as per PPP DSI 9410-011

Location: _____

PPP rev: _____

140

0.00



QC

Memo

Quality Control

QC21- Final Inspection - Work Order Release

W 10-56089
10-03-03

10/03/03 J

W 10-03-03

Picklist Print

March 3, 2010 9:03:33 AM

Page 1

Work Order ID: 56637

Parent Item: DSI 9410-011

Parent Item Name: Step Modification

Comments: IPP RevA: New issue DD verified by:EC
10.03.03 verified by:EC

IPP rev:B as per dwg RevB DD

Start Date: 3/03/10

Required Date: 3/03/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN4-15A



Bolt



10-3-3 sf

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

159

113121

6

113538

3

113840

150

QSI 017

AN960JD416

Purchased

No

110

Each

0.0000

16.0000

Washer

D2732-030

Manufactured

No

110

Each

0.0000

4.0000

Rubber Cushion

D3595

Manufactured

No

110

sf

27.7000

0.0833

Rubber Cushion (per sq ft)

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

27.7

31948

3.29

32894

6.63

33542

17.78

(D3595-200-300) Cut(2) at 2.00" X 3.00" as per dwg
D3595 (per kit)

M113706 10-3-3 sf

B43118 10-3-3 sf

B39953 10-3-3 sf

Picklist Print

March 3, 2010 9:03:33 AM

Page 2

Work Order ID: 56637



Parent Item: DSI 9410-011



Parent Item Name: Step Modification

Start Date: 3/03/10

Required Date: 3/03/10

Comments: IPP RevA: New issue DD verified by:EC
10.03.03 verified by:EC

IPP rev:B as per dwg RevB DD

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L4		Purchased	No			110	Each	1,821.000	8.0000			



Nut



10-3-35

Warehouse Location	Loc Qty	Loc Code
Main Warehouse		
ST	1821	
102552	6	
104248	6	
110507	184	
<u>111827</u>	631	8
113422	994	
15924	0	

March 3, 2010 9:03:33 AM

Shop Packet Print

Page 2

DART SERVICE INSTRUCTION

TO AMEND DRAWING D350-591 REV. F

REF. CANADIAN STC: SH92-6

FAA STC: SH967NE

TO IMPROVE THE FIT OF THE D350-591-311/-312 STEPS, IT IS ACCEPTABLE TO INSTALL THE DSI 9410-011 KIT. INSTALL THE D2732-030 CUSHION (AFT CROSSTUBE) AND D3595-200-300 CUSHION (FWD CROSSTUBE) AS SHOWN IN FIGURE 1 IN PLACE OF THE D2856-400-720 ABRASION STRIP CALLED OUT ON DRAWING D350-591 REV. F.

FOR CUSTOMERS WHO HAVE PREVIOUSLY INSTALLED D2856-400-720 ABRASION STRIPS REMOVE THE ABRASION STRIPS IN ACCORDANCE WITH ICA-D350-591. PRIOR TO INSTALLING THE DSI 9410-011 KIT.

DSI 9410-011 KITS WILL BE INCLUDED WITH D350-591-311/-312 STEPS AT CHANGE 002 AND SUBSEQUENT.

QTY -041	PART NUMBER	DESCRIPTION
X	DSI 9410-011	STEP MODIFICATION KIT
4	D2732-030	CUSHION
2	D3595-200-300	CUSHION
8	AN4-15A	BOLT
16	AN960JD416	WASHER
8	MS21042L4	NUT (OR MS21042-4)

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

DATE: 08.09.08
CERT. NO.: SH92-6
ISSUE NO.: 10

B	SHEET 1 DELETE REVISED P/L. (SEPERATE DSI KIT FROM MAIN KIT SEE NCR 08-082 FOR DETAILS)	AJS	08.09.08
A	NEW ISSUE	PH	08.03.27
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	J	DRAWING NO.	REV. B
MFG. APPR.	N/A	DSI 9410	SHEET 1 OF 2
APPROVED	AP	TITLE	SCALE
DE APPR.	HA	STEP MODIFICATION KIT	NTS
DATE	08.09.08	COPYRIGHT © 2008 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

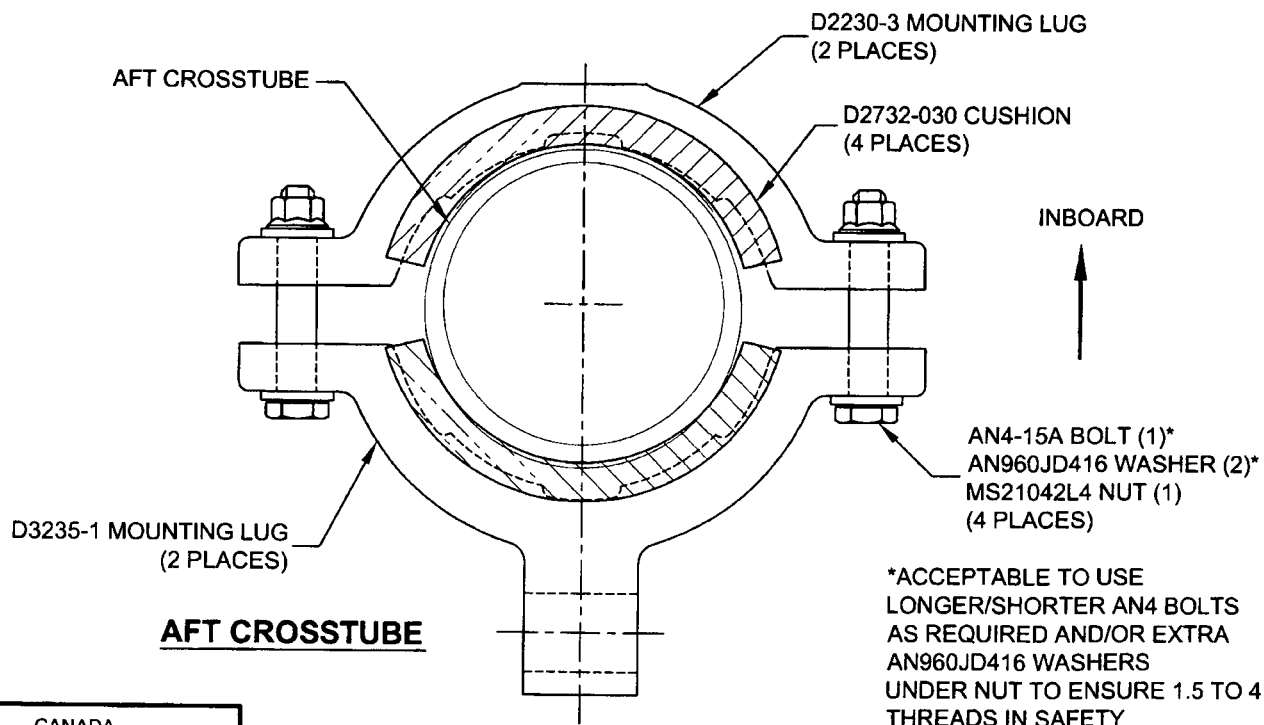
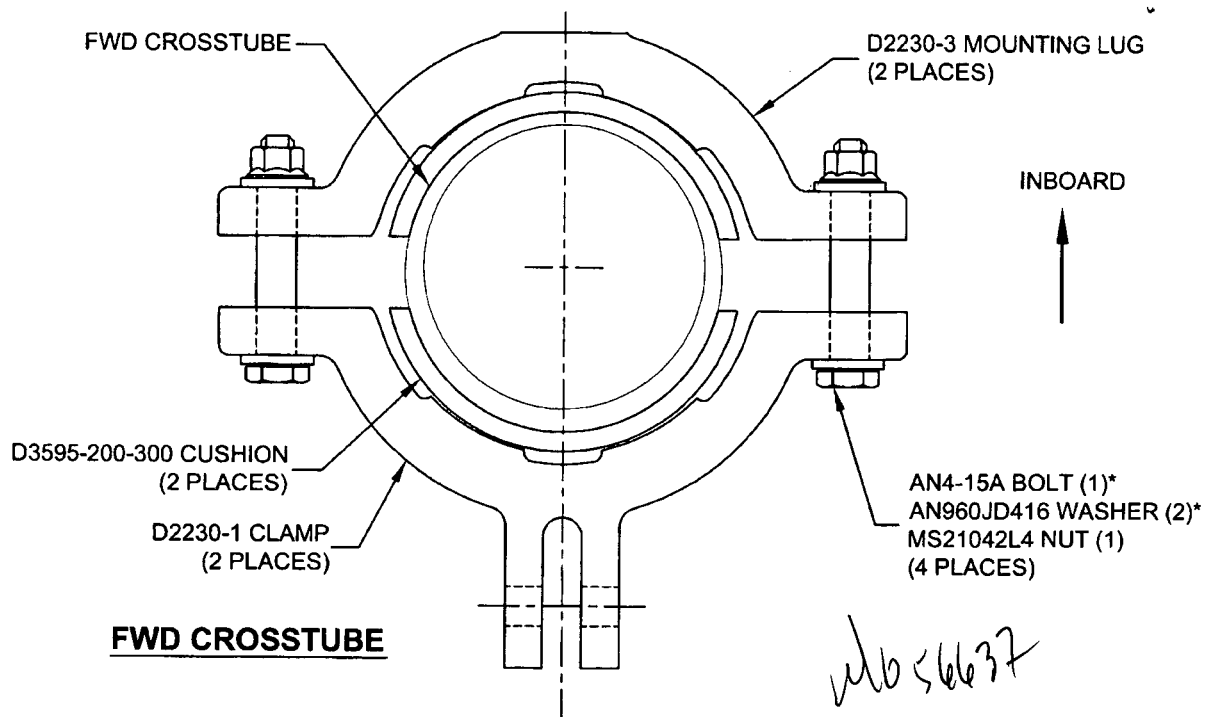


FIGURE 1 - CLAMP/CUSHION INSTALLATION

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 08.09.08
CERT. NO.: SH92-6
ISSUE NO.: 10

DESIGN	AS	DART AEROSPACE LTD	
DRAWN	AS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.	N/A	DSI 9410	SHEET 2 OF 2
APPROVED	AS	TITLE	SCALE
DE APPR.	AS	STEP MODIFICATION KIT	NTS
DATE	08.09.08	COPYRIGHT © 2008 BY DART AEROSPACE LTD	
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			